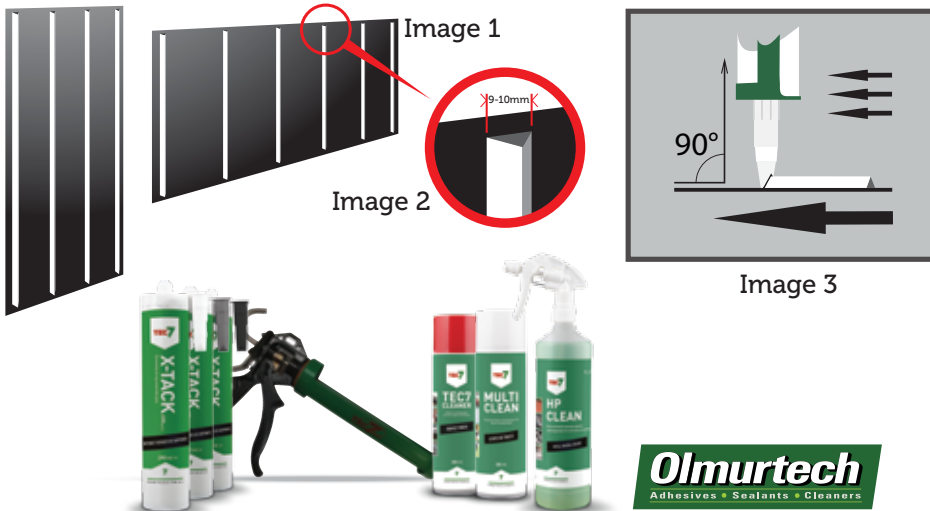


X-TACK



USER INSTRUCTIONS

1. For perfect surface preparation first clean and degrease with Tec7 Cleaner and then finish using Multiclean, if necessary repeat the process.
2. Ensure surfaces are free of grease, dirt, oil and any foreign matter.
3. Ensure Tec7 Cleaner and/or Multiclean has fully evaporated before bonding.
4. X-Tack can be used on a wet surface, however check adhesion in a small area on both bonding surfaces prior to application.
5. Strongest bonding with the fastest curing is obtained with beads of X-Tack, not dots of adhesive. It is recommended to apply vertical beads of X-Tack. (see image 1) Quantity of beads required will depend on substrate and bonding surface.
6. Do not cut off spout, it has a V-groove which ensures you always get correct quantity of adhesive. Base of adhesive bead should be between 9-10mm. (see image 2)
7. Hold V-groove spout at 90 degrees to bonding surface when applying to ensure correct size of triangle shaped bead. (see image 3)
8. If necessary remove excess uncured X-Tack adhesive using Tec7 Cleaner and to finish X-Tack joints, use HP Clean.
9. For substrates that contain Polypropylene, Polyethylene & Polytetrafluoroethylene, Teflon, Silicones or Bitumen, always test first for adhesion.
10. Tips to ensure correct amount of adhesive and smooth application.
 - For smaller applications Tec7 Professional cartridge guns are recommended due to their 1:18 compression ratio.
 - For larger applications a cordless caulking gun is recommended.



To see X-Tack in action, please go to www.olmurtech.com.au